

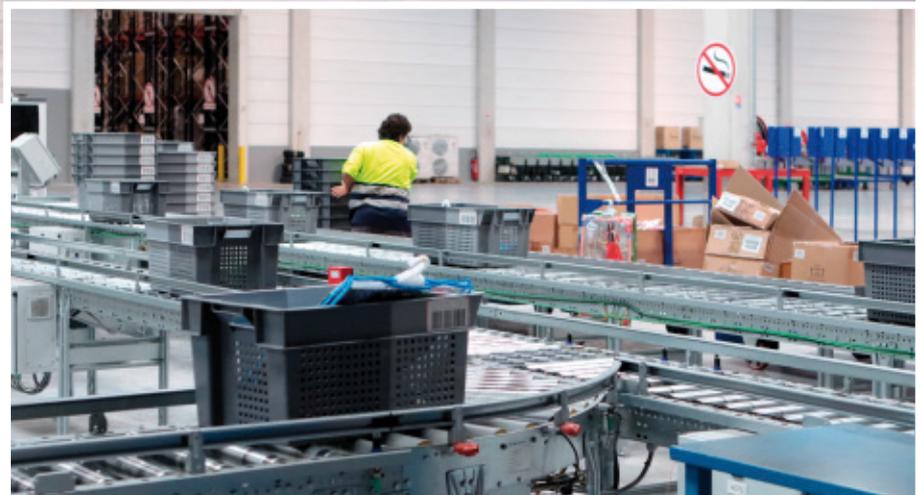
Case study: Atosa

Simplicity and efficiency in order picking

Location: France



Atosa, a leading family business who makes toys, commissioned Mecalux to equip its logistics centre in Marseille (France). The installation has pallet racking, as well as a sorting and order consolidation area that streamline operations being carried out. With this solution, the company can grow at an expected pace and serve its customers in central Europe faster.





About Atosa

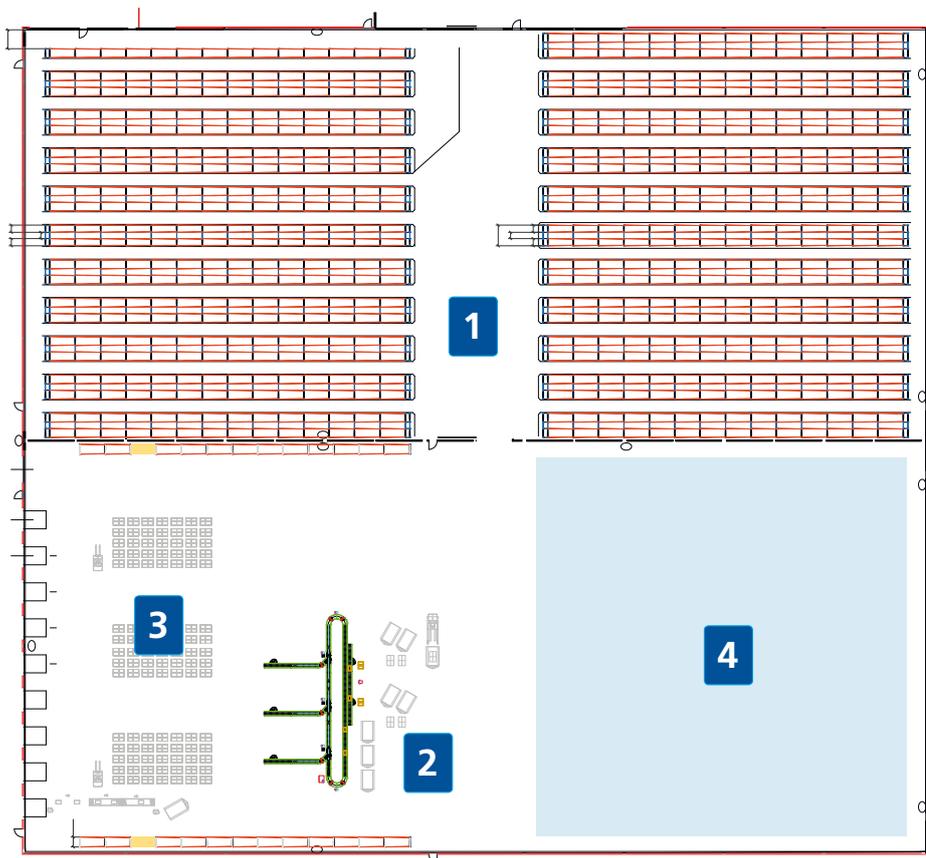
Atosa is one of the oldest and most innovative toy makers in its sector, who started doing business in Spain in 1969.

Throughout its history, the company has not stopped expanding and has established itself as a quality, prestigious brand internationally.

Currently, it distributes toys to several European countries. Likewise, it devotes its resources to develop and diversify its product portfolio to avoid the seasonality that is typical in this sector, by incorporating school supplies, costumes, Christmas items, beach products, gifts, etc.

Since its founding, Atosa has always relied on the knowledge and experience of Mecalux to resolve its logistics needs and make its expansion projects a reality.





The warehouse in France

Atosa constructed a new 9,400 m² logistics centre in Marseille (France), a well connect city that has an extensive network of highways, a port, an airport and railway services.

The firm asked for Mecalux's advice to find a solution that would bring together a large storage capacity for all its products and speedy picking.

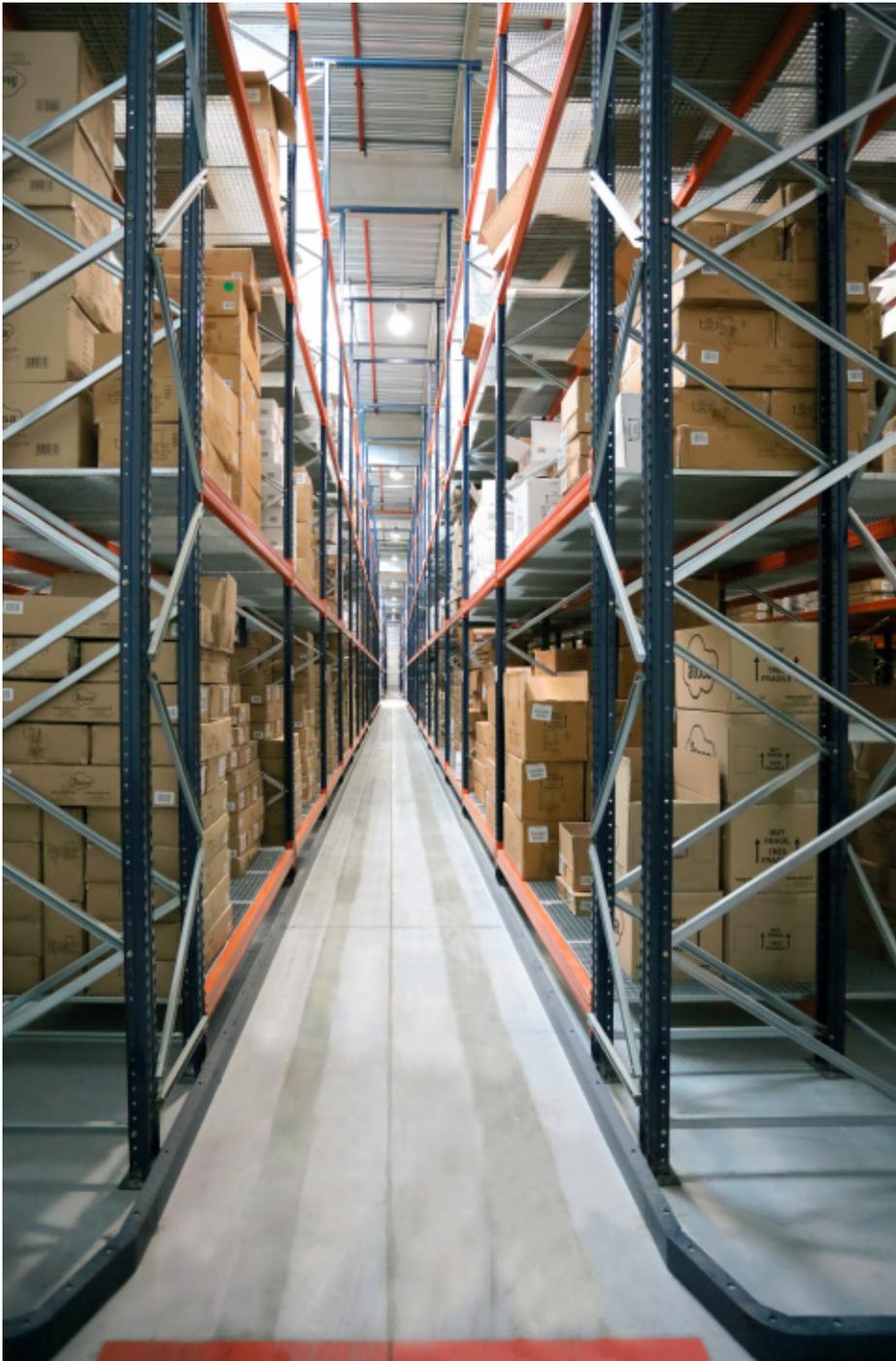
The warehouse is sectored into two separate 4,700 m² cells, each with specific functions and distributions:

1. Storage area, set aside to house Atosa products.
2. Order consolidation and package closing.
3. Dispatches and preloading.
4. Future expansion, considering the future growth of the company.



Operators handle the goods with high-reaching order picking machines, which are guided by mechanical profiles installed on both sides of the aisle, so they circulate centrally





Pallet racking

The company works with a variety of different, lightweight box sizes that are placed directly on the shelves, without using pallets.

Mecalux equipped the warehouse with pallet racks, noted for their versatility in adapting to a wide variety of SKUs of dis-

tinct sizes, turnovers and volumes. At the same time, they offer direct access to products, which is essential for Atosa because this facilitates picking tasks. Levels have mesh shelves, which have sufficient load capacity for the goods to be deposited safely.

The Atosa installation has an advanced fire detection and extinction system, which includes smoke detectors and other control devices that take action in the affected area if necessary.

Automatic sprinklers are distributed strategically inside the racks, bearing in mind

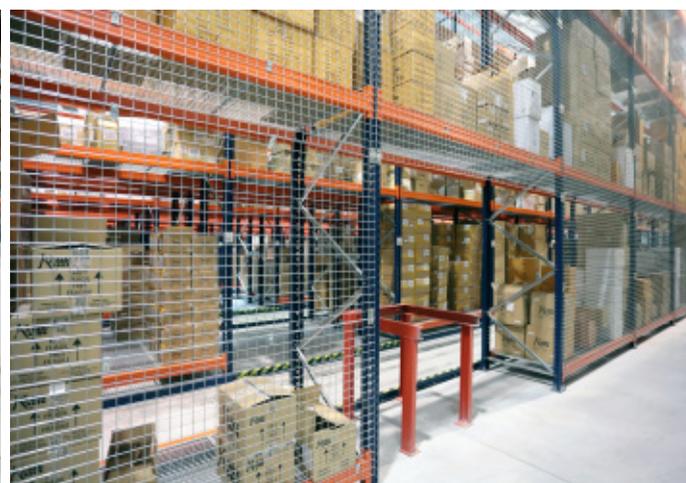
the fire load, i.e., according to the fire risk present in the different warehouse areas.

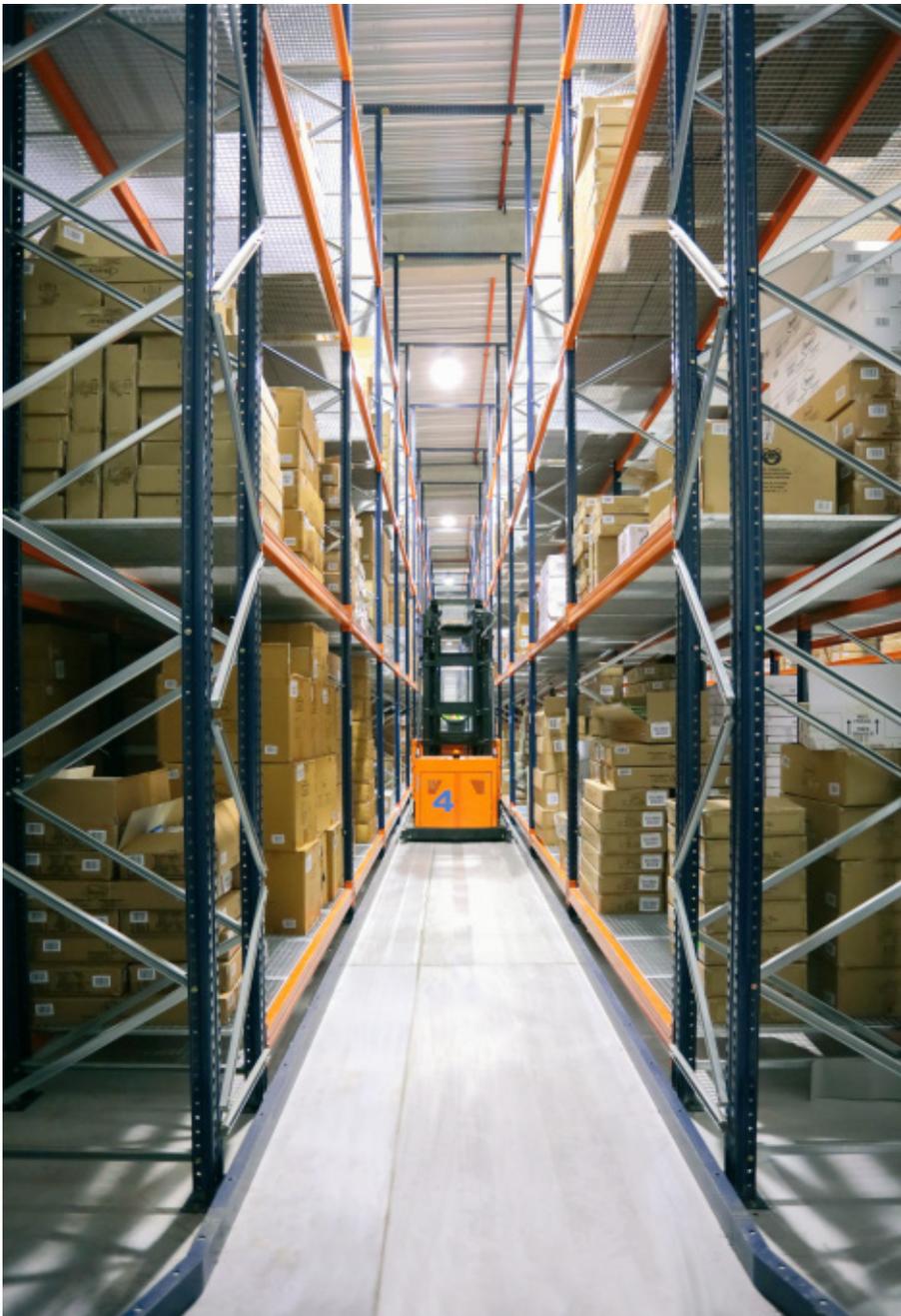
The racks are 40.5 m long. For this reason, there is an underpass set up that cuts across the racks installation and serves as the emergency exit. The bays on top of the emergency underpass are covered in mesh shelf panels to avoid material accidentally falling there.

Emergency evacuation aisles were provided in compliance with the safety regulations in force in the country. The lateral racking located just beside is protected with mesh, covering all levels.



Long span mesh shelves allow for an increased storage capacity and let the operator step up onto the shelf to reach the boxes located in the second and third positions





Picking

Operators use high-reaching order picking machines to handle the goods, either to select the products for orders or to replenish stock in different time slots. These pieces of equipment have a cabin, where the operator works from, that can be raised and lowered with the load. This creates greater manoeuvrability when accessing the boxes.



Operators extract the needed boxes from the shelves and then move them in a cart to the order consolidation and classification area. Orders served in full boxes are validated and can go directly to the preloads area. However, a large part of the orders at Atosa is single products, and this means splitting boxes. For this reason, the company has enabled a specific area near preloads, since it is where orders are finalised for their subsequent dispatch.

Mecalux has installed a circular conveyor circuit that branches into three channels, allowing maximum efficiency in organising products according to their origin and destination. The products, which are deposited in containers labelled with a barcode, move automatically to the three channels. Then operators distribute the goods in boxes and pallets, sorted by customers or shipping routes.



In this area operators check that the order is completed, the boxes are closed, packaged, labelled and issued delivery notes, as well as the documentation needed for distribution





Advantages for Atosa

- **Best use of surfaces:** sectoring the warehouse has allowed optimal storage capacity and the picking of orders in the same space.
- **An integrated warehouse:** the two cells that comprise the warehouse, with different distributions and functions, are connected to each other with the same objective, to expedite picking.
- **Efficient picking:** the logical distribution of the warehouse and the installation of pallet racking facilitate operator access to any product.



Technical data

Pallet racking

Storage capacity	312 pallets
Racking height	9.2 m
Racking length	40.5 m
Aisle width	1.5 m

Conveyors

Conveyor length	67.2 m
Travel speed	45 m/min